



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBA9928-19-1
Job Sheet 180140



Part No: RBA9928-19-1

Job Qty: 6 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/29/18

Job Tracking No:

Due Date: 6/25/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBA9928-19 Rev. 5A IPP Rev. A 18.05.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Waterjet2		SC 18/07/11
100	Waterjet	6 pcs	6/25/18	6/25/18	0.00	0.60	Waterjet 2 OMAX		SC 18/07/11
102	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC2 Waterjet-1		SC 18/07/11
110	Mill Conv	6 pcs	6/25/18	6/25/18	0.00	1.50	Mill Conv 2		SC 18/07/11
120	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC2 Machining-4		SC 18/07/11
130	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC8 Machining-4		SC 18-07-26
140	Packaging	6 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-1		SC
150	QC21-SA	6 Ea	6/25/18	6/25/18	0.00	0.00	QC21		JUL 27 2018

Part Op 100 - 1-Cut as per DWG. DWG. Rev: 5A PROG. Rev: 5A RED BARN folder 2-Debut if necessary
Descriptions: 110 - 1-Machine as per DWG
120 - Engrave T/N, INBD, LAT and NEUT number using MARKTRONIC engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.1200 sf (.02 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	0	114	0

Part Specifications

Specifications could not be found.

Plex 7/10/18 1:13 PM dart.logan.david



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Container No: S090842



Part: RBA9928-19-1

Job No: 180140

Serial No/Batch: S090842

Revision: 5A

Inspector:

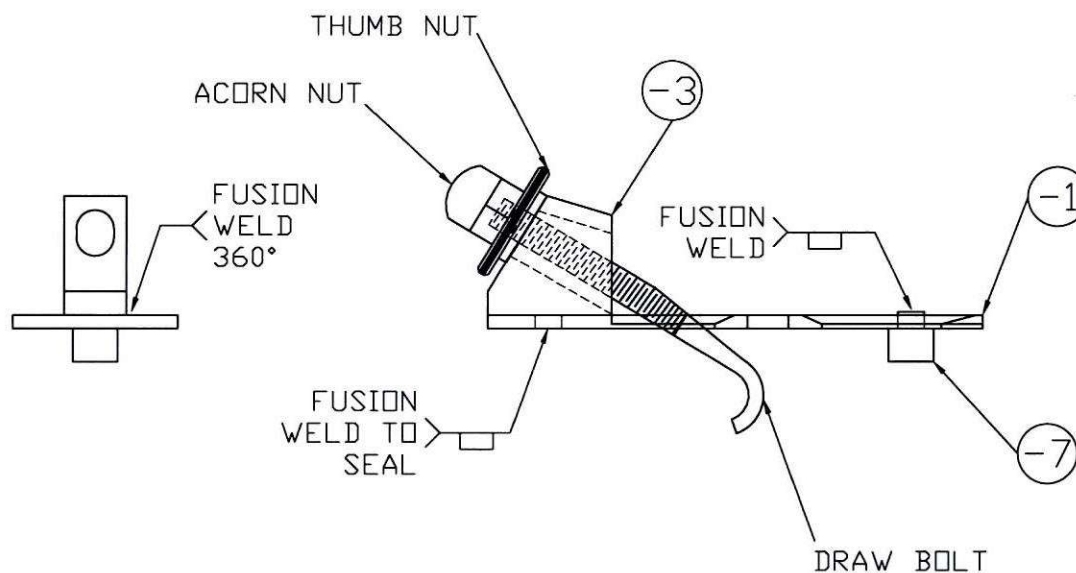
Exp Date:

Instructions:

Date: 07/11/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/02	-	-
2	GRIND ON BUTTON WELD ELIMINATED.	11/26/02	-	-
3	MATERIAL CH'D TO STAINLESS STEEL P/N -1, -3, -7.	7/28/04	-	-
4	DELETED UNASSOCIATED .330 MEASUREMENT FROM X-REF. P/N -3.	11-21-06	-	-
5	CH'D ENGRAVE, ADDED FAR SIDE ENGRAVE S/N, "MADE IN USA".	4/30/09	-	-
5A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED DRAW BOLT, THUMB NUT, & ACORN NUT TO ASSY. VIEW, CH'D REVISIONS TO NUMERICAL.	8/14/09	RJC	-



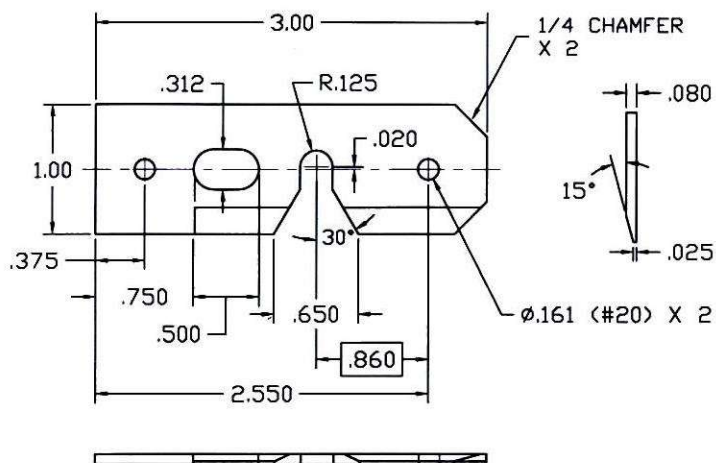
ASSEMBLY

*SAME PART USED ON OTHER RIGGING TOOLS

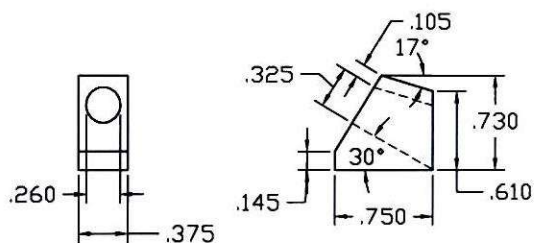
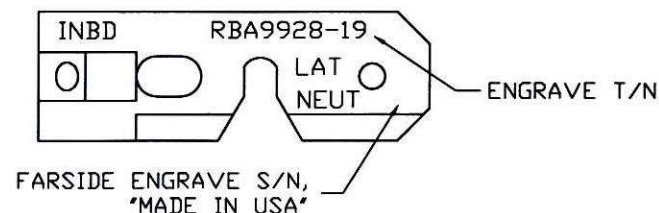
RED BARN MACHINE						
TITLE LATERAL RIGGING TOOL						
DWG NO. RBA9928-19 REV 5A						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						
TOLERANCES IN:						
DECIMALS						
.XXX ± .005						
FRACTIONS ± 1/32						
XX ± .01						
X ± .1						
ANGLES ± 5°						
UNLESS OTHERWISE SPECIFIED						
1. BREAK ALL SHARP EDGES						
.015 x 45° PR .015 R						
2. DIMENSIONAL LIMITS APPLY AFTER PLATING						
SCALE NTS DATE 4-19-02 SHEET 1 of 2						
ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	Pg.
		-1	1	PLATE	S.S.	2
		-3*	1	LUG	S.S.	2
		-7*	1	BUTTON	S.S.	2
		RBA9935*	1	DRAW BOLT		1
	B/O		1	ACORN NUT	S.S.	1
	B/O		1	THUMB NUT	STEEL	1
					10-32 UNF BLACK REID TOOL #V-1	1

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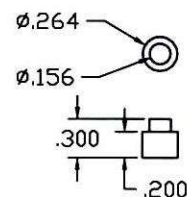
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	CH'D BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/02	-
2	GRIND ON BUTTON WELD ELIMINATED.	11/26/02	-
4	DELETED UNASSOCIATED .330 MEASUREMENT FROM X-REF. P/N -3.	11-21-06	-



(-1)
PLATE



(-3)
LUG



(-7)
BUTTON

RED BARN MACHINE	
TITLE LATERAL RIGGING TOOL	
DWG NO. RBA9928-19-1 thru -7	REV 5A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 4-19-02
SHEET 2 of 2	

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	